

# HARDWARE USER'S MANUAL RibEye<sup>™</sup> Multi-Point Deflection Measurement System for the Hybrid III ATD – 50<sup>th</sup> Male 2-Axis RibEye



Boxboro Systems LLC 978-257-2219 www.boxborosystems.com

© 2021 Boxboro Systems LLC

# **Table of Contents**

1.0	Ove	rview	Page 5
2.0		unting the RibEye	
	2.1	Controller mounting	
	2.2	Installation and removal of the controller connector and cable	
	2.3	Sensor head mounting	
	2.4	LED mounting	
		Angled vs. flat LEDs	
		LED mounting procedure	19
	2.5	LED connector block mounting	26
	2.6	Interface/trunk box mounting	26
3.0	Ope	erating the RibEye	
	3.1	Status light and manual arming	
	3.2	RibEye IP address	
	3.3	LED flashing on power up	
4.0	Rib	Eye Software	29
5.0	Rib	Eye Maintenance	
Арр	endix	es	
А	RibE	Eye specifications	31
	A.1	Accuracy and measurement range	31
	A.2	Power requirements	
	A.3	Data acquisition and storage	
В	Cabl	e assemblies	
	B.1	Controller cable	
	B.2	Power input cable	40
	B.3	Trigger cable	42
	B.4	LED cables	
С	Trig	ger inputs and armed output circuits	46

# List of Figures and Tables

Figure	<u>No.</u>	Page
1	RibEye components	6
2	Front view of spine	7
3	Rear view of spine	8
4	Interface/trunk box	9
5	Interface/trunk box with cables	9
6	Diagram for mounting RibEye components	11
7	RibEye controller connector and cable	12
8	Install or remove screws that clamp the connector to the controller	13
9	Pull the connector out with the lanyard after removing screws	14
10	Pop the connector from its mate inside the controller using a screwdriver	
	to lever the connector upward	15
11	Connector popped out of the controller and ready to be removed	16
12	Controller in back of spine after connector and cable have been removed	17
13	LED radiation pattern	18
14	Rib with double-stick foam tape in place	19
15	LED and angled mounting block	20
16	LED snapped into angled mounting block	20
17	Flat LED in place on rib with lead wire secured by nylon tie	21
18	Angled LED in place on rib with lead wire secured by nylon tie	21
19	Heat-shrink sleeve in place over flat LED	22
20	Heat-shrink sleeve in place over angled LED	
21	Applying heat to shrink the sleeve and secure the LED tightly to the rib	23
22	Flat LED in place after heat-shrinking	24
23	Angled LED in place after heat-shrinking	24
24	Flat LED and lead wire installed	25
25	Angled LED and lead wire installed	25
26	LED connector blocks on RibEye sensor heads, rear view of spine	
27	Interface/trunk box	
A1	RibEye measurement range and typical accuracy, Rib 1 X axis	
A2	RibEye measurement range and typical accuracy, Rib 1 Y axis	
B1	RibEye controller cable and connector	
B2	Controller cable, Lemo connector end details	
B3	Controller cable, Microfit end details	
B4	Power cable from RibEye trunk box	
B5	Power cable details	41
B6	Trigger cable from RibEye trunk box	
B7	Trigger cable details	43
<b>B</b> 8	LED cables (lead wires) attached to connector blocks in RibEye sensor heads	
	(rear spine view)	44

# List of Figures and Tables, continued

Figure N	<u>o.</u>	Page
B9	LED cables, connector blocks, and sensor heads (front spine view)	44
B10	LED cable soldered to LED assembly	45
B11	LED cable, Microfit end details	45
C1	Partial interface schematic	47
C2	Tape switch or isolated contact closure for trigger	48
C3	Alternative tape switch or isolated contact closure for trigger	49
C4	Active trigger source	50
C5	Differential trigger source	50
C6	DTS MDB trigger source	51
C7	Armed output connection	52

# Table No.

A1	Maximum error specifications over the range of Z offsets	. 31
A2	RibEye accuracy data (zero Z offset)	. 34
A3	RibEye accuracy data (Z offset of -10 mm)	. 34
A4	RibEye accuracy data (Z offset of +10 mm)	. 34
A5	RibEye accuracy data (Z offset of -20 mm)	. 35
A6	RibEye accuracy data (Z offset of +20 mm)	. 35
A7	RibEye power requirements	. 36
C1	Trigger cable signals	. 46

#### HARDWARE USER'S MANUAL RibEye™ Multi-Point Deflection Measurement System for the Hybrid III ATD – 50<sup>th</sup> Male 2-Axis RibEye

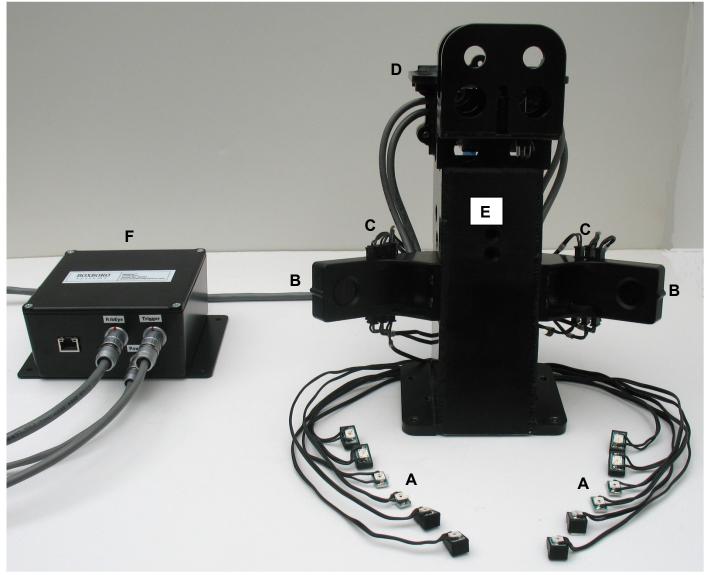
## 1.0 Overview

The RibEye measurement system as designed for this ATD (anthropomorphic test dummy) has the following components, shown in Figure 1:

- Two sets of six LEDs (total of 12) that are mounted on the ribs
- Two optical sensor heads that derive the position of the LEDs during RibEye operation
- Two LED connector blocks that are built into the sensor heads
- The RibEye controller, which is mounted inside the back of the spine
- The interface box, also called the trunk box because it is usually placed in the trunk of the vehicle.

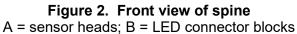
Appendix A provides detailed specifications for the RibEye, including accuracy, measurement range, and power requirements.





Figures 2 and 3 show the sensor heads, LED connector blocks, and controller location in greater detail. The interface/trunk box has sockets for the RibEye controller, power input, and trigger cables (Figures 4 and 5). Appendix B contains more information on cable assemblies.





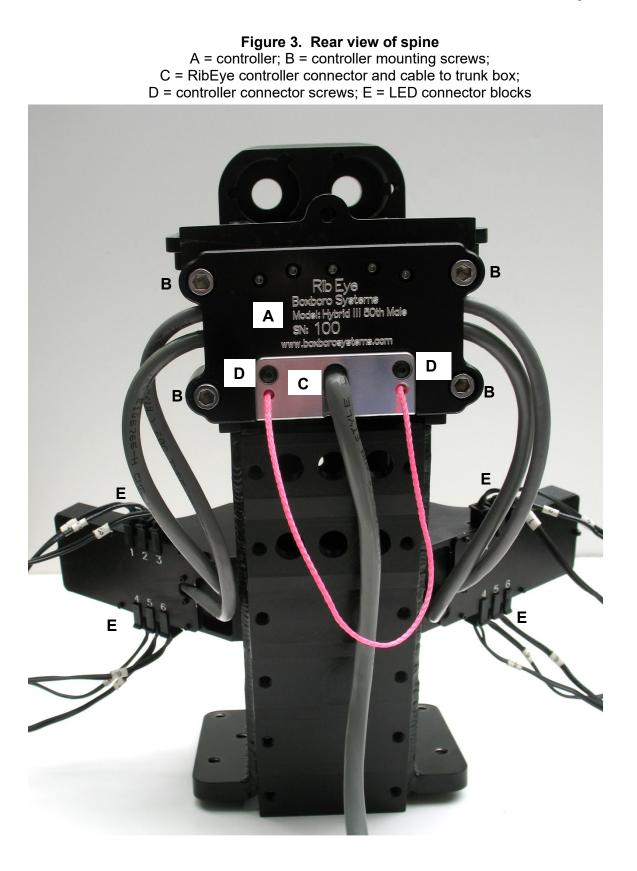
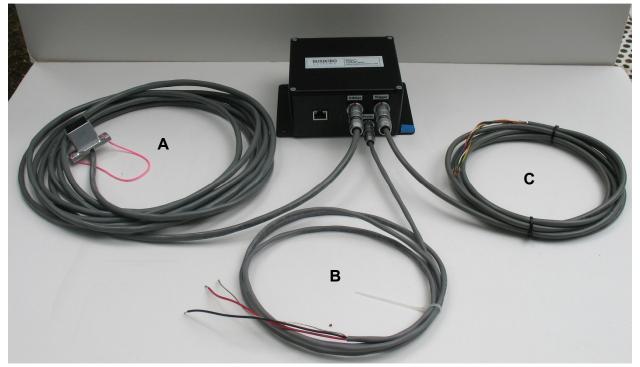


Figure 4. Interface/trunk box



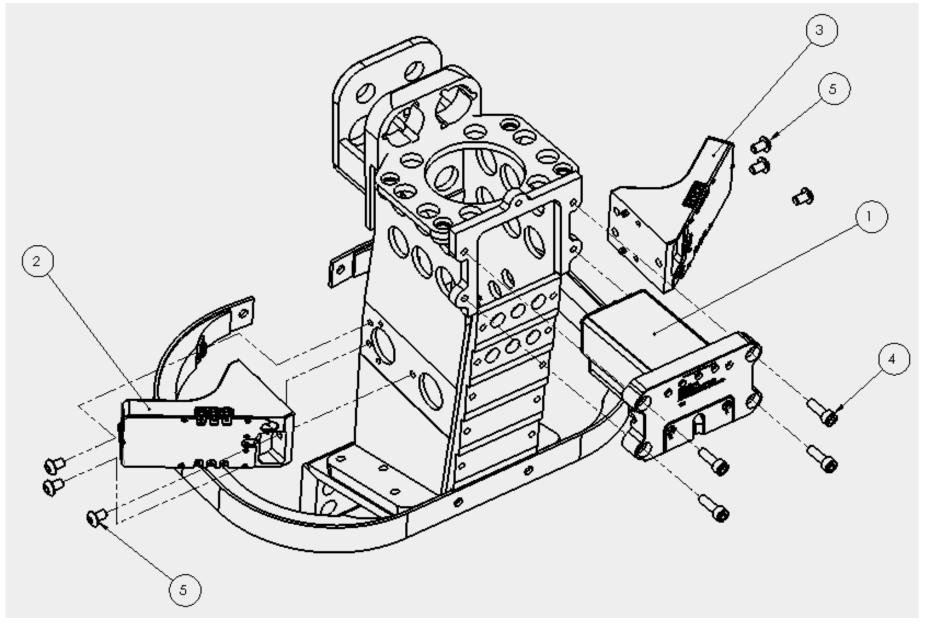
**Figure 5.** Interface/trunk box with cables A = RibEye controller; B = power; C = trigger



# 2.0 Mounting the RibEye

A diagram for mounting the RibEye controller and sensor heads is shown in Figure 6. The controller and sensor heads should be mounted to the dummy's spine before assembling the ribs onto the spine. The following mounting instructions are specific to the 50<sup>th</sup> Male 2-axis RibEye for the Hybrid III ATD.

**Figure 6. Diagram for mounting RibEye components** 1 = controller; 2 = left sensor head; 3 = right sensor head; 4 = four screws for mounting controller (socket head cap #10-32 x 5/8); 5 = six screws for mounting sensor heads (button head cap  $\#10-32 \times 5/16$ )

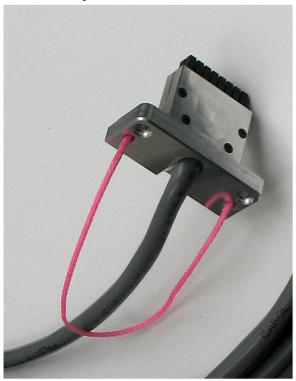


# 2.1 Controller mounting

The controller slides into the back of the spine and is attached with four screws (see Figure 3-B and Figure 6).

## 2.2 Installation and removal of the controller connector and cable

The RibEye controller connector (Figure 7) plugs into the back of the controller and is kept in place by two #4-40 x 5/8 button-head cap screws (Figure 3-D). The communications cable runs out of the controller and then down under the dummy skin (jacket) to exit at the bottom of the dummy skin. The cable is routed to the interface/trunk box.



## Figure 7. RibEye controller connector and cable

To install the controller cable, insert the connector into the controller and use an Allen wrench to tighten the two #4-40 screws, as shown in Figure 8.

To remove the connector and cable after a test, first remove the screws, then pull on the pink lanyard, as shown in Figure 9. This will pop the connector out from its mating connection inside the controller.

Alternatively, you can use a flat-head screwdriver to pop the connector out. Insert the screwdriver into the slots on the bottom of the connector as shown in Figure 10. Then twist the screwdriver to lever the connector out (Figure 11).

After the connector has been popped out, it can be pulled out of the controller safely. **DO NOT PULL ON THE CABLE ITSELF.** Figure 12 shows the back of the spine with the controller connector and cable removed.

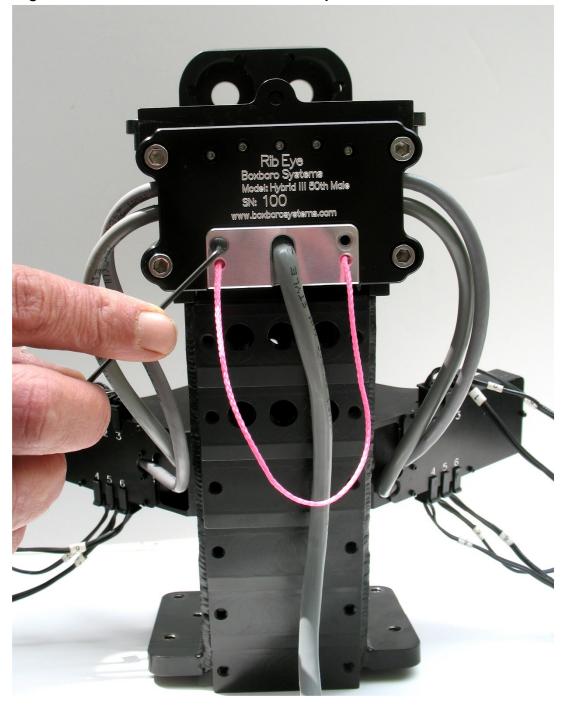


Figure 8. Install or remove screws that clamp the connector to the controller

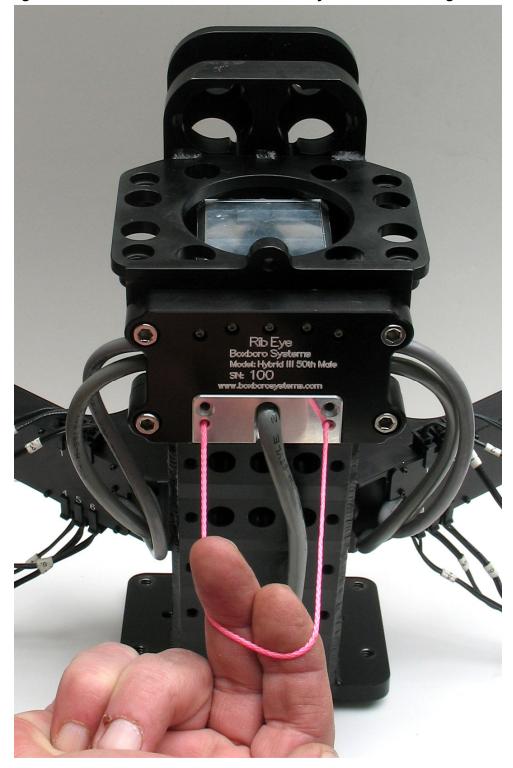


Figure 9. Pull the connector out with the lanyard after removing screws

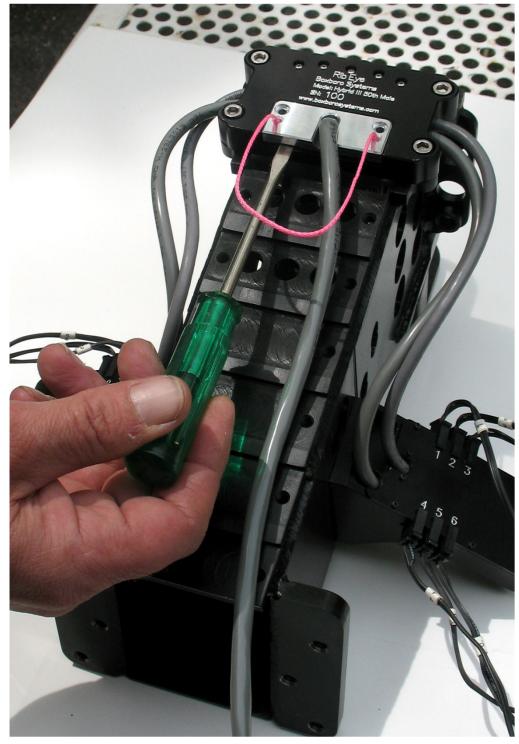


Figure 10. Pop the connector from its mate inside the controller using a screwdriver to lever the connector upward

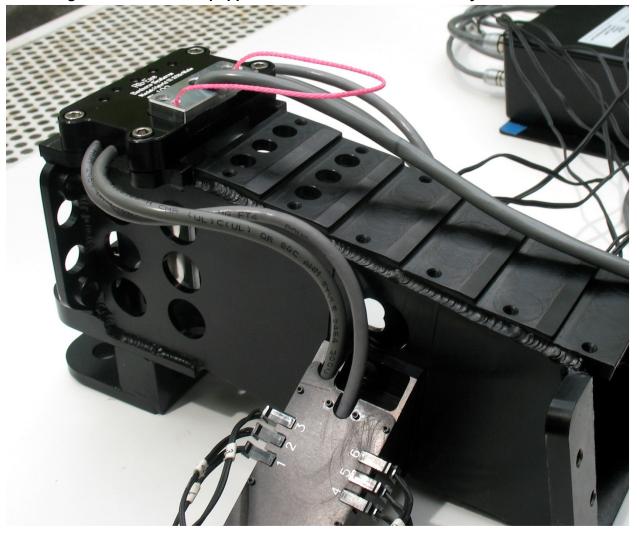


Figure 11. Connector popped out of the controller and ready to be removed

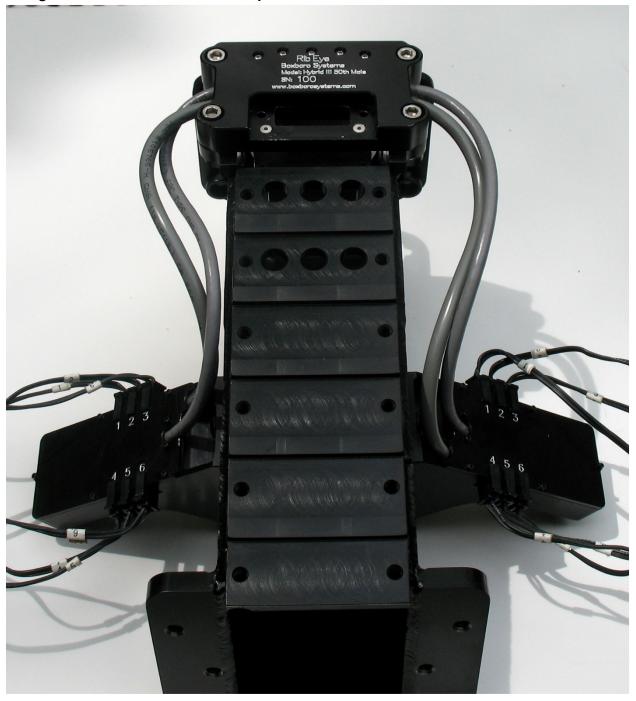


Figure 12. Controller in back of spine after connector and cable have been removed

#### 2.3 Sensor head mounting

The two optical sensor heads are mounted to the left and right sides of the spine. Each sensor head is attached to the spine with three screws, as shown in Figure 6. Note that the spine has alignment pins that fit into precision holes in the sensor heads. The sensor heads also contain built-in connector blocks for the LED cables to plug into. Section 2.5 and Appendix B.4 provide more details on the LED connector blocks and cables.

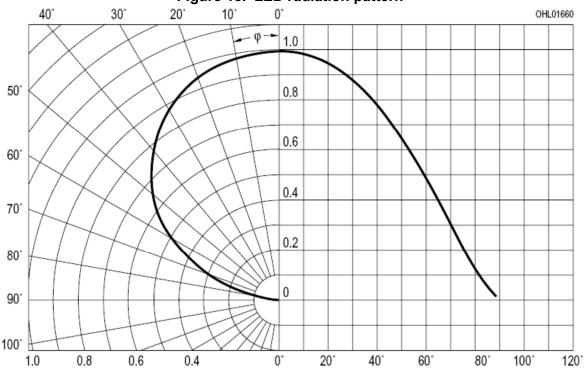
## 2.4 LED mounting

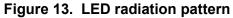
The LEDs should be mounted to the ribs before the ribs are assembled onto the spine. The top rib is Rib 1, and the bottom rib is Rib 6. Left and right refer to the dummy's left and right sides. The LED cables and connector blocks are marked 1–6 for Ribs 1–6. **DANGER:** *The LEDs are very bright when driven at full power. Never look directly at the LEDs when they're turned on.* 

## Angled vs. flat LEDs

Some of the LEDs have an angled mounting surface that aims the LED toward the sensor head to provide the maximum amount of light to the sensors while minimizing power requirements. The LEDs on Ribs 3 and 4 are installed flat, directly onto the rib surface. The LEDs on Ribs 1, 2, 5, and 6 are mounted on angled blocks, which are then installed on the rib surface.

Figure 13 shows the radiation pattern of the LEDs, which explains why angling them improves their performance. Note that the brightest light is directly in front of the LED (on axis), and the brightness gets lower at larger angles. The RibEye controller continuously adjusts how hard it drives the LEDs to get a good signal to the sensors.





The RibEye uses different calibration curves to process the LED data, depending on which rib that the LED is mounted on (that is, its Z-axis location up or down). To obtain the guaranteed accuracy, the LEDs should be plugged into the connectors numbered for the rib they are attached to. The LED on Rib 1 plugs into connector #1, the LED on Rib 2 plugs into connector #2, etc.

If the light from a LED to a sensor head is blocked, the position reading will be invalid. If the dummy instrumentation uses a chest potentiometer, the chest pot arm can often block light from the LEDs to the sensors, causing error codes. If you need to run a test with a chest pot, we recommend that the arm be painted flat black to minimize reflections. The test operator can also adjust the positions of the LEDs on the ribs to minimize blockage from a chest pot arm. Please see section 4.0 below for more information on error codes.

## LED mounting procedure

For best performance, the LEDs should be mounted  $\pm -70$  mm in the dummy Y direction from the centerline of the sternum, or approximately 90 mm along the curve of the ribs from the centerline of the sternum. This places the LEDs near the tip of the rib, just before the rib thickness increases.

To begin mounting the LEDs, first cut two pieces of double-stick foam tape, each about 8-10 mm long. Stick the tape to the rib just inside of the thick portion (Figure 14). Peel off the paper on the other side, leaving a sticky surface prepared for the LEDs. Double-stick foam tape is supplied in the RibEye package.



Figure 14. Rib with double-stick foam tape in place

As noted earlier, the LEDs on Ribs 3 and 4 are installed flat, directly onto the rib surface. The LEDs on Ribs 1, 2, 5, and 6 are mounted on angled blocks, which are then installed on the rib surface. For flat-mounted LEDs, apply the LED directly to the sticky tape. For angle-mounted LEDs, first snap the LED into the mounting block (Figures 15 and 16), then apply the block to the sticky tape on the rib. Tightly secure the LEDs' lead wires to the ribs using nylon ties. Figures 17 and 18 show flat and angled LEDs stuck to the ribs.

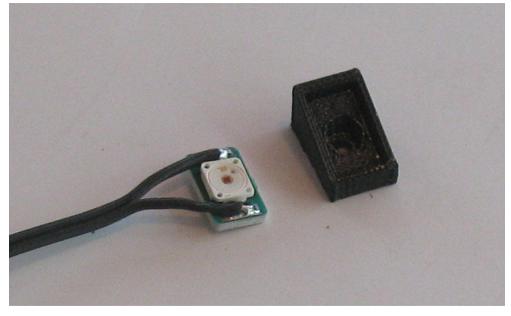




Figure 16. LED snapped into angled mounting block

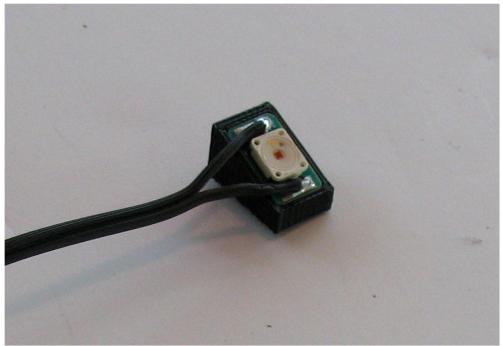




Figure 17. Flat LED in place on rib with lead wire secured by nylon tie

Figure 18. Angled LED in place on rib with lead wire secured by nylon tie



Next, slide a heat-shrink sleeve over the LED, centering the hole directly over the red dot in the center of the LED (Figures 19 and 20). The heat-shrink sleeves are included in the RibEye package. The heat-shrink tubing is standard 1-inch-diameter polyolefin with a 3:1 shrink ratio and a shrink temperature of 100°C (212°F). <u>NOTE:</u> Do not use glue-lined heat-shrink tubing because the glue can bubble out of the LED hole and get on the front of the LED.



Figure 19. Heat-shrink sleeve in place over flat LED

Figure 20. Heat-shrink sleeve in place over angled LED



When the heat-shrink sleeves are positioned, use a heat gun to apply heat to the front of the sleeve while shielding the LED with a flat metal device such as a ruler (Figure 21), then apply heat to the back of the sleeve. For a tight fit, be sure to eliminate bubbles in the sleeve material.

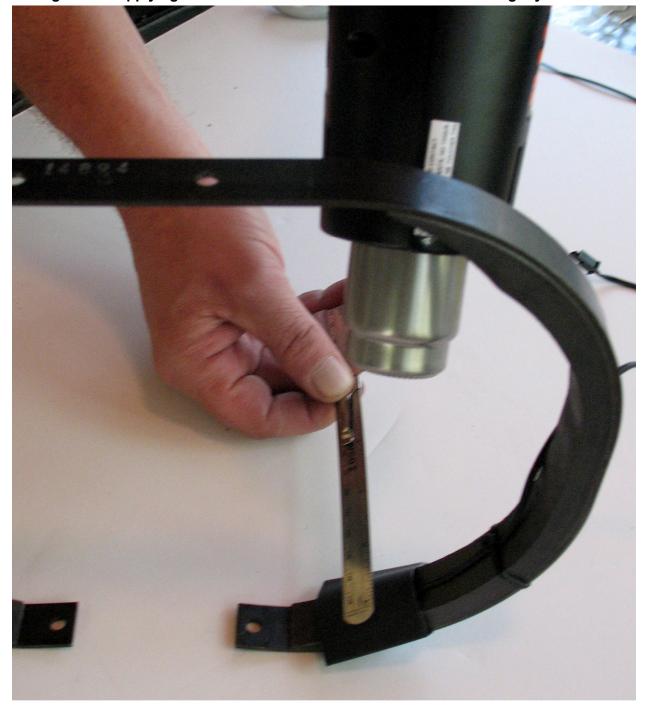


Figure 21. Applying heat to shrink the sleeve and secure the LED tightly to the rib

Return to the front of the sleeve and apply heat gently without shielding the LED. Stretch the round hole with your finger so that it fits around the square edge of the LED. It need not be perfectly aligned, but extra materials are supplied in case your first attempt is unsuccessful. Figures 22 and 23 show flat and angled LEDs after heat-shrinking. Figures 24 and 25 show the ribs with installed LEDs and lead wires.



Figure 22. Flat LED in place after heat-shrinking

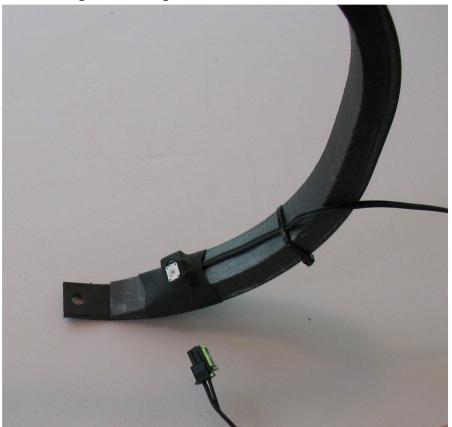
Figure 23. Angled LED in place after heat-shrinking





Figure 24. Flat LED and lead wire installed

Figure 25. Angled LED and lead wire installed



# 2.5 LED connector block mounting

Once the LEDs are in place and their lead wires (cables) secured tightly to the ribs, the ribs can be assembled onto the dummy spine, and the other end of the LED cables can be plugged into the LED connector blocks on the rear side of the RibEye sensor heads. The connections are marked with numbers that correspond to the rib numbers, 1–6, left and right (Figure 26). Appendix B provides more detail on the LED cable assemblies.

**NOTE:** All loose LED lead wires/cables must be gathered and restrained to prevent them from entering the sensors' field of view and blocking the light between the LEDs and the sensors. This causes error codes, as described above for chest pot arms. See section 4.0, RibEye software, for more information on error codes.

Figure 26. LED connector blocks on RibEye sensor heads, rear view of spine.
A = spine (rear); B = left LED connector block and sensor head;
C = right LED connector block and sensor head
T = right LED connector block and sensor head
T = right LED connector block and sensor head
T = right LED connector block and sensor head
T = right LED connector block and sensor head
T = right LED connector block and sensor head
T = right LED connector block and sensor head
T = right LED connector block and sensor head
T = right LED connector block and sensor head
T = right LED connector block and sensor head
T = right LED connector block and sensor head
T = right LED connector block and sensor head
T = right LED connector block and sensor head
T = right LED connector block and sensor head
T = right LED connector block and sensor head
T = right LED connector block and sensor head
T = right LED connector block and sensor head
T = right LED connector block and sensor head
T = right LED connector block and sensor head
T = right LED connector block and sensor head
T = right LED connector block and sensor head
T = right LED connector block and sensor head
T = right LED connector block and sensor head
T = right LED connector block and sensor head
T = right LED connector block and sensor head
T = right LED connector block and sensor head
T = right LED connector block and sensor head
T = right LED connector block and sensor head
T = right LED connector block and sensor head
T = right LED connector block and sensor head
T = right LED connector block and sensor head
T = right LED connector block and sensor head
T = right LED connector block and sensor head
T = right LED connector block and sensor head
T = right LED connector block and sensor head
T = right LED connector block and<

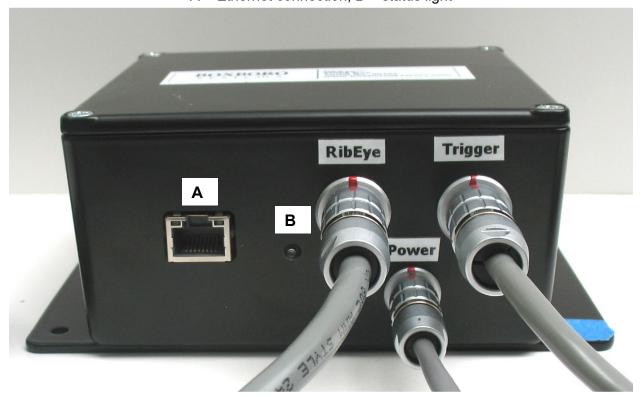
# 2.6 Interface/trunk box mounting

The interface/trunk box is intended to be mounted in the trunk of the vehicle, near the power source. Four holes are provided on the base of the box for mounting. The trunk box can be mounted in any orientation, but we recommend that it be mounted such that the side of the box with all of the connectors is easily accessible.

The RibEye communications cable from the controller in the spine is connected to the jack on the trunk box labeled "RibEye" (Figure 27). Jacks and pigtail cables are also provided for incoming power and trigger connections. The power cable should be connected to a DC power source. Appendix A.2 lists the RibEye's power requirements, and Appendix B provides details on all cable assemblies).

The trigger cable is used to provide a trigger input to the RibEye. Appendix C contains the trigger connector pinouts and trigger circuits. An Ethernet cable is used to connect the trunk box either to a router/hub or directly to a laptop PC. The status light indicates whether the RibEye is idle or busy acquiring data (see section 3.1, Status light and manual arming).

**Figure 27. Interface/trunk box** A = Ethernet connection; B = status light



# 3.0 Operating the RibEye

The RibEye operates as a stand-alone smart sensor that acquires and stores data. A PC program is used to control the RibEye, download data, and export data in standard formats. Please refer to the RibEye Software User's Manual for details on how the PC program functions. This software manual is included on a disk with the RibEye package, or you can access it on our website at

<u>http://www.boxborosystems.com/servicepage.html</u>. Updates to the RibEye PC software can be downloaded from the website as they become available.

The RibEye has a published control protocol, and some manufacturers of data acquisition systems have added RibEye control to their DAS software. Please contact Boxboro Systems for more information.

## 3.1 Status light and manual arming

The status light on the interface/trunk box blinks at different rates depending on what the RibEye is doing:

0.5 Hz = idle with data in memory 1.0 Hz = idle with memory erased 2.0 Hz = acquiring data 5.0 Hz = storing data in flash memory 10 Hz = erasing flash memory

The status light also functions as a push-button that can be used to manually arm the RibEye when it is idle and the memory is erased. To manually arm the RibEye, you must hold the status light button pushed down for at least 3 seconds.

#### 3.2 RibEye IP address

The RibEye ships from the factory with its IP address set to 192.168.0.240. This IP address can be changed to work with your LAN (local area network). You can change the RibEye IP address directly from the RibEye software using the "Find RibEyes" button on the main screen. Alternatively, you can communicate with the RibEye directly using a PC, without connecting to a LAN. To connect a PC directly to the RibEye, your PC must be set up with a fixed IP address on the same subnet as the RibEye.

#### 3.3 LED flashing on power up

When the RibEye is powered on, it will flash each LED for about 1 second. The LEDs will flash in the following order:

- 1. Rib 1 Left
- 2. Rib 2 Left
- 3. Rib 3 Left
- 4. Rib 4 Left
- 5. Rib 5 Left
- 6. Rib 6 Left
- 7. Rib 1 Right
- Rib 1 Right
   8. Rib 2 Right
- Rib 2 Right
   9. Rib 3 Right
- 10. Rib 4 Right
- 11. Rib 5 Right
- 11. Kit J Kight
- 12. Rib 6 Right

## 4.0 RibEye Software

For instructions on how to install and operate the RibEye's PC software, please refer to the latest version of our Software User's Manual. As noted above, this software manual is included on a disk with the RibEye package, or you can access it on our website at

<u>http://www.boxborosystems.com/servicepage.html</u>. Updates to the RibEye PC software can be downloaded from the website as they become available.

If the RibEye cannot accurately calculate a LED position, it will generate error codes in the data file, causing a drop-out in the plots. The RibEye will force the X and Y data to the same error code. The error codes are generated when light from a LED is blocked between the LED and one of the sensors, or when there is too much ambient light to accurately resolve the LED position.

For two-axis systems, the X and Y data will be forced to -

- 1 if the left sensor (dummy's left) is blocked or sees too much ambient light
- 2 if the right sensor (dummy's right) is blocked or sees too much ambient light
- 3 if both sensors are blocked or see too much ambient light
- 327 if a divide-by-zero condition occurred in the data processing

If an error code occurs, you need to discount the data for a few milliseconds before and after the drop-out, because the LED brightness control loops must stabilize. Most often , the cause of a drop-out is a loose cable that swings between the LED and the sensors, blocking the light, or a chest pot arm as noted above in section 2.4. Error conditions can also occur if the rib rotates enough so that the light from the LED cannot reach the sensor.

Note that the error codes can get masked by filtering the data. Also, removing the zero offsets will change the error levels by the zero offset amount, and all three axes will no longer be at the same level. Therefore we strongly recommend reviewing and saving a copy of the unfiltered, absolute data so that the error codes are preserved.

### 5.0 RibEye Maintenance

The RibEye lenses must be kept very clean for accurate measurements. Dust and smudges from fingers will affect the RibEye's accuracy detrimentally.

Follow this procedure for cleaning the lenses:

- 1. Blow the lenses off with canned compressed air (not shop air) to remove any grit
- 2. Wipe the lenses with a *dry*, clean, lint-free cloth, or wipe the lenses with a clean, lint-free cloth and lens-cleaning solution or alcohol

There are <u>NO</u> user-serviceable parts in the RibEye.

The interface/trunk box contains a polymer self-resetting fuse in the power line. If this fuse trips due to a cut cable or shorted cable, or if the incoming power cable is connected backwards, it can take 30 minutes for the fuse to cool down enough to reset after the short-circuit is removed.

## Appendix A. RibEye specifications

#### A.1 Accuracy and measurement range

The RibEye's accuracy is specified in the calibration report that is shipped with each unit.

The accuracy of the RibEye depends on the Z (up and down) position of the ribs. The RibEye's accuracy over its measurement range is specified in the calibration report that is shipped with each unit. The RibEye accuracy is checked with Z offsets of zero (nominal rib position with no Z axis deflection). And with Z offsets of  $\pm/-10$  mm and  $\pm/-20$  mm.

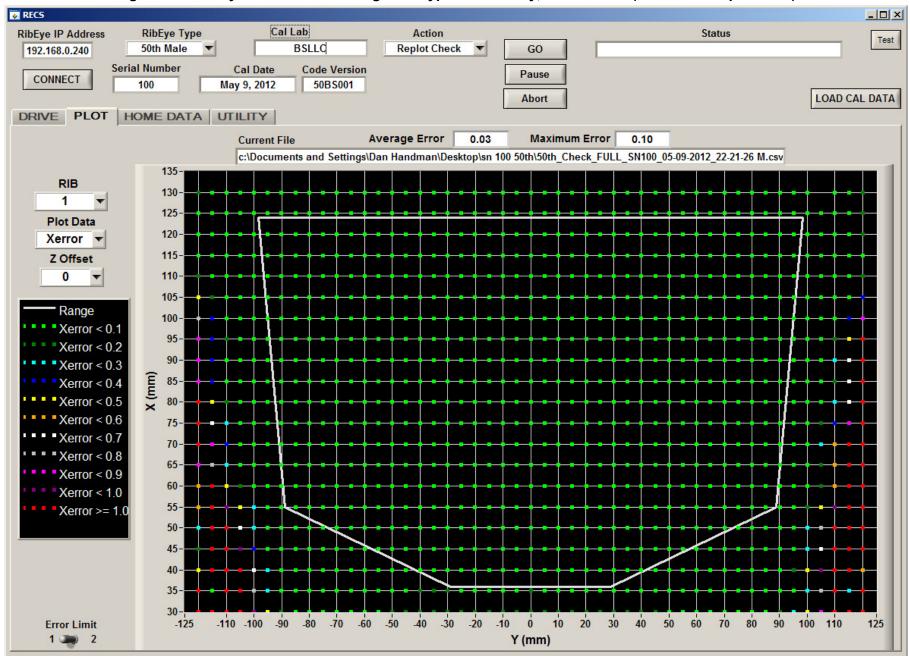
Z offset from nominal position	Maximum X error	Maximum Y error				
mm						
0	1	1				
+/-10	1	1.5				
+/20	1.5	2.0				

Table A1. Maximum error specifications over the range of Z offsets

The measurement range and typical accuracy of the RibEye in the X-Y plane are shown in Figures A1 and A2 for Rib 1. This data is from a calibration report.

#### September 2021

#### Figure A1. RibEye measurement range and typical accuracy, Rib 1 X axis (calibration report data)



#### September 2021

#### Figure A2. RibEye measurement range and typical accuracy, Rib 1 Y axis (calibration report data)

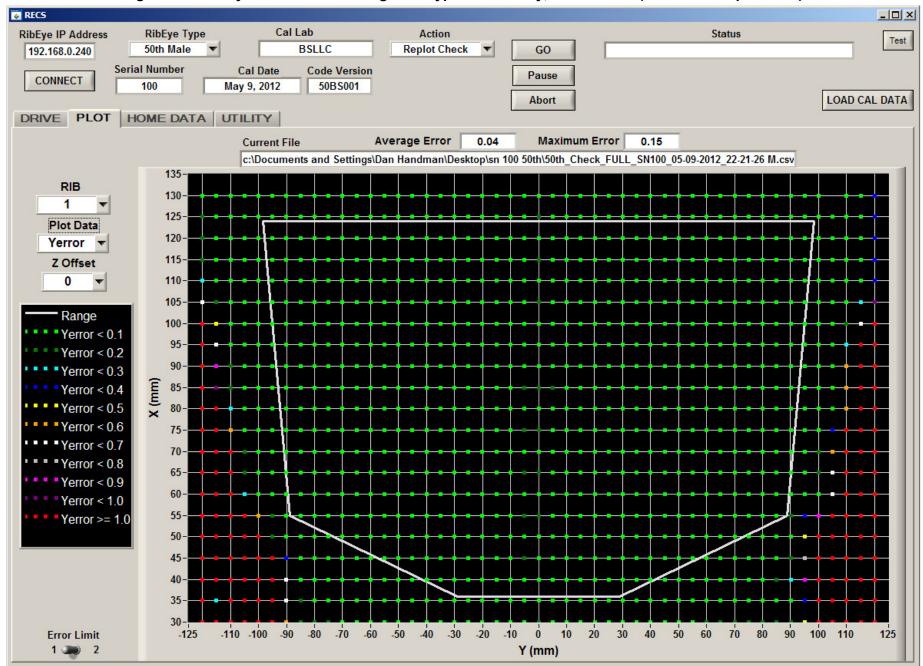


Table A2 shows the accuracies measured over the entire range for each rib at a Z offset of zero (nominal rib position with no Z axis deflection). Tables A3–A6 show accuracy data for Z offsets of  $\pm/-10$  mm and  $\pm/-20$  mm. All of this data is from a calibration report.

	X e	rror	Y ei	rror	
Rib number	mm				
number	Max.	Avg.	Max.	Avg.	
1 (top)	0.10	0.03	0.15	0.04	
2	0.09	0.04	0.10	0.04	
3	0.29	0.02	0.85	0.06	
4	0.11	0.02	0.31	0.04	
5	0.09	0.02	0.21	0.03	
6 (bottom)	0.07	0.02	0.11	0.03	

Table A2. RibEye accuracy data (zero Z offset)

#### Table A3. RibEye accuracy data (Z offset of –10 mm)

	X error		Y error		
Rib number	mm				
number	Max.	Avg.	Max.	Avg.	
1 (top)	0.52	0.16	0.48	0.20	
2	0.35	0.11	0.38	0.19	
3	0.43	0.06	0.97	0.18	
4	0.24	0.04	0.47	0.14	
5	0.26	0.07	0.40	0.18	
6 (bottom)	0.33	0.13	0.50	0.18	

#### Table A4. RibEye accuracy data (Z offset of +10 mm)

	X e	rror	Y ei	rror	
Rib number	mm				
numper	Max.	Avg.	Max.	Avg.	
1 (top)	0.30	0.15	0.37	0.17	
2	0.24	0.10	0.42	0.13	
3	0.47	0.05	1.28	0.11	
4	0.25	0.05	0.35	0.12	
5	0.42	0.13	0.43	0.17	
6 (bottom)	0.49	0.18	0.47	0.19	

	X e	rror	Y ei	ror
Rib number -		m	m	
number	Max.	Avg.	Max.	Avg.
1 (top)	0.89	0.32	0.91	0.39
2	0.69	0.24	0.74	0.36
3	0.64	0.11	1.25	0.31
4	0.44	0.05	0.75	0.27
5	0.32	0.09	0.76	0.33
6 (bottom)	0.61	0.23	0.90	0.35

# Table A5. RibEye accuracy data (Z offset of –20 mm)

# Table A6. RibEye accuracy data (Z offset of +20 mm)

Dil	X e	rror	Y e	rror	
Rib number	mm				
number	Max.	Avg.	Max.	Avg.	
1 (top)	0.55	0.25	0.68	0.34	
2	0.30	0.13	0.59	0.26	
3	0.29	0.05	1.94	0.22	
4	0.47	0.11	0.75	0.27	
5	0.79	0.27	0.84	0.34	
6 (bottom)	0.95	0.37	0.92	0.38	

# A.2 Power requirements

The RibEye can be powered by any DC power source from 12 to 36 Volts. The power cable from the RibEye's interface/trunk box to the power source has two conductors: the red wire is positive, and the black wire is negative (ground). Appendix B.2 provides more information on the power input cable. The trunk box has an internal self-resetting polymer fuse. It can take up to 30 minutes to reset after an overload.

The RibEye's power draw depends on the status of its operating condition, as shown in Table A7.

Operating	Trunk Box	Controller + LEDs	Total	
Condition	Watts			
On/idling	3.3	2	5.3	
Acquiring data (typical)	3.3	5	8.3	
Maximum*	3.3	9	12.3	

Table A7. RibEye power requirements

\* When all LEDs are out of view of both sensors and driven to full power.

# A.3 Data acquisition and storage

Data is collected to RAM memory and stored post-test in flash memory.

Sample rate: 10,000 samples per second per LED

Acquisition time: 30,000 ms (30 seconds) in RAM, 2 seconds in flash memory

# Appendix B. Cable assemblies

The RibEye is provided with the following cables:

- Controller cable that connects from the trunk box to the RibEye controller
- Power-in cable from the trunk box to an external power source
- Trigger cable for connecting to a trigger source and providing an armed output signal
- LED cables (12), numbered to correspond to the dummy ribs

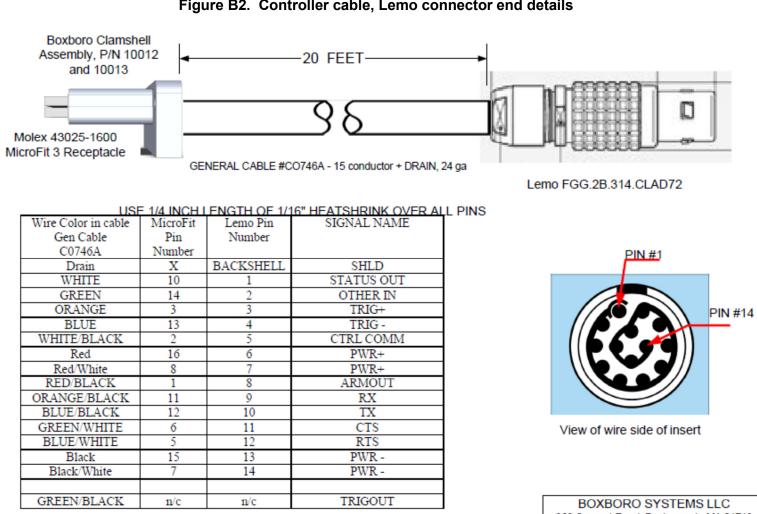
All Molex Microfit 3.0 connectors are crimp types. The drawings call out the crimp terminals used. We recommend using a Molex crimp tool designed for the Microfit 3 series. The current production hand crimp tool is Molex part number 638190000.

### B.1 Controller cable

Figure B1 shows the controller cable that plugs into the interface/trunk box and the connector that plugs into the RibEye controller. Figures B2 and B3 provide details on the connector and wiring at both ends of the controller cable.

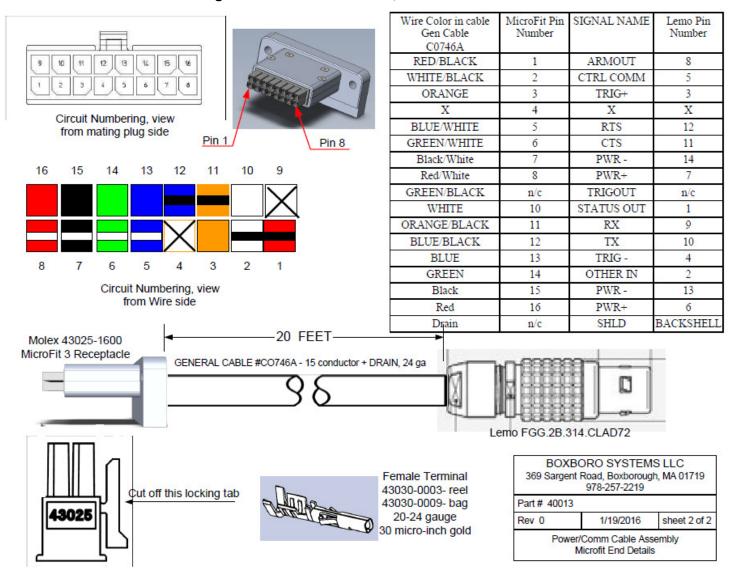
#### Figure B1. RibEye controller cable and connector A = Lemo end; B = Microfit end





#### Figure B2. Controller cable, Lemo connector end details

BOXBORO SYSTEMS LLC 369 Sargent Road, Boxborough, MA 01719 978-257-2219				
Part # 40013				
Rev 0	1/19/2016	sheet 1 of 2		
Power/Comm Cable Assembly Lemo End Details				



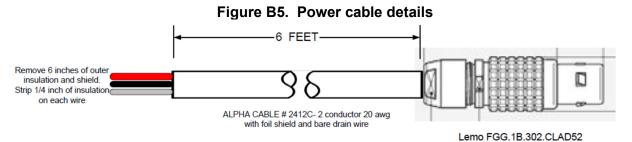
#### Figure B3. Controller cable, Microfit end details

## B.2 Power input cable

The power input cable from the RibEye's interface/trunk box to the power source is terminated at the user end in pigtails. The power cable has two conductors: the red wire (positive) and the black wire (negative/ground), as noted in Appendix A.2, Power requirements. The red wire is connected to the DC power source's positive power connection. The black wire is for the DC power source's negative (ground) connection. Figures B4 and B5 show the power-in cable and the wiring details.







USE 1/4 INCH LENGTH OF 1/16" HEATSHRINK OVER ALL PINS

View of wire side of insert

Wire Color	Lemo Pin Number
Red	1
Black	2
Drain	Body

BOXBORO SYSTEMS LLC 369 Sargent Road, Boxborough, MA 01719 978-257-2219				
Part # 40011				
Rev 1	3/1/2016	sheet 1 of 1		
Power In Cable Assembly				

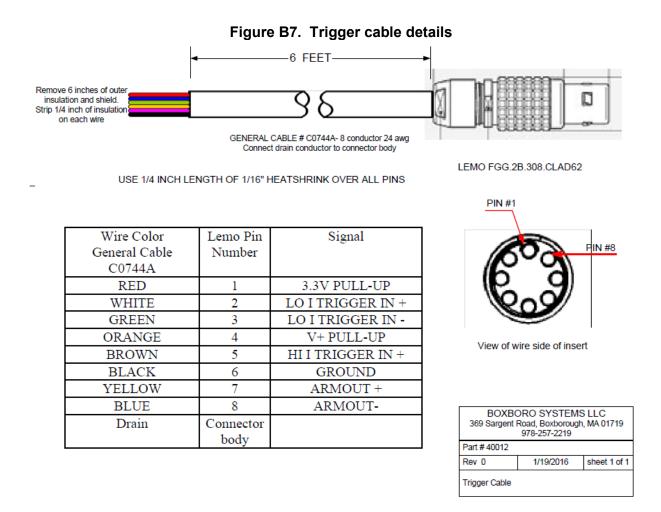
41

# B.3 Trigger cable

Figures B6 and B7 show the RibEye's trigger cable and details. Appendix C contains more detailed information on the trigger and armed output signals, including wiring options.







### B.4 LED cables

Figure B8 and B9 show the RibEye LED cable assemblies. The cable is soldered onto the LED assembly (Figure B10). The LED assembly consists of the LED mounted to a Metal Clad Printed Circuit Board (MCPCB) that acts as a heat sink. Figure B11 shows the details of the LED cable's Microfit plug end.

**DANGER:** If you need to re-solder a LED assembly to a new cable, note that the MCPCB will get very hot. You must do the soldering work on a thermal insulator and be aware that the MCPCB will be at the same temperature as the melted solder. Make sure that you do not touch the MCPCB when soldering.

Replacement LEDs with cables are available from Boxboro Systems. The connector on the LED assemblies (Figure B10) is easily replaceable.

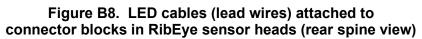




Figure B9. LED cables, connector blocks, and sensor heads (front spine view)



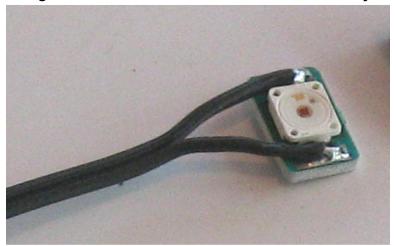
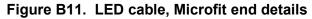
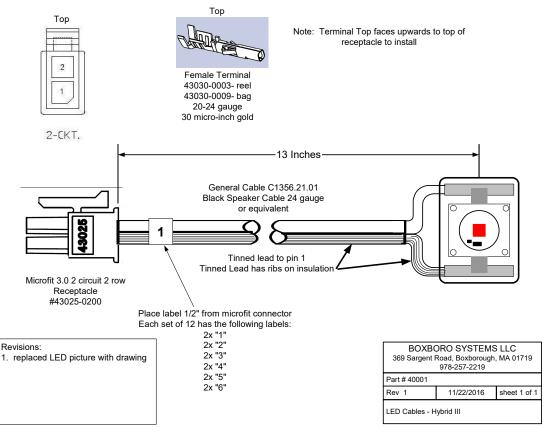


Figure B10. LED cable soldered to LED assembly





# Appendix C. Trigger inputs and armed output circuits

The trigger interface connector on the RibEye's trunk box is an 8-pin Lemo connector. A mating cable, terminated in a pigtail, is supplied with the RibEye (Figure B6 above). Table C1 lists the pigtail color codes, pin numbers, and signal functions. Figure C1 shows a partial schematic of the interface.

Wire Color (General Cable C0744A)	Lemo Pin Number	Signal		
RED	1	3.3V PULL-UP		
WHITE	2	Low Impedance (Opto) TRIGGER IN +		
GREEN	3	Low Impedance (Opto) TRIGGER IN –		
ORANGE	4*	Power Supply Voltage PULL-UP		
BROWN	5*	High Impedance (FET) TRIGGER IN +		
BLACK	6	GROUND		
YELLOW	7	ARMOUT +		
BLUE	8	ARMOUT –		
* Older model trunk boxes have no connections on pins 4 and 5. If a voltmeter connected between				

### Table C1. Trigger cable signals

\* Older model trunk boxes have no connections on pins 4 and 5. If a voltmeter connected between pins 4 and 6 does not show the power supply voltage, the trunk box is an older model.

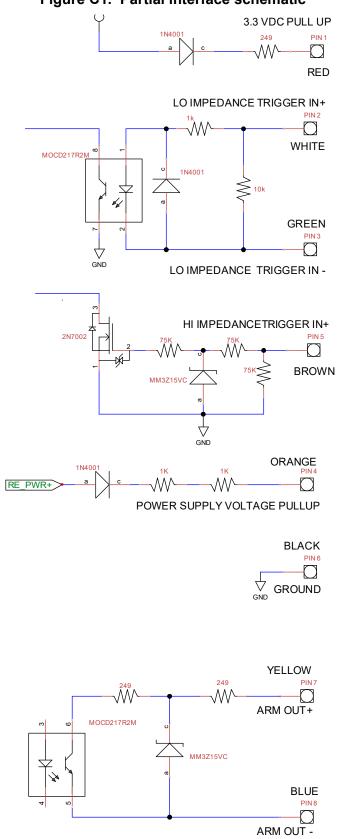
The low impedance trigger input uses an optical isolator and can be used with tape switches, Kistler CrashLink RS485 type or TTL trigger circuits, or an airbag fire circuit with a suitable load resistor.

The high impedance trigger input uses an FET transistor circuit and can be used with high impedance trigger systems such as the port trigger from a DTS TDAS Pro MDB. If the high impedance trigger input (brown wire) is not being used, it should be connected to ground (black wire) to prevent accidental triggering from noise.

#### Maximum Ratings:

Trigger Input from Trigger In + to Trigger In - = 25 Volts-DC (15 Volts for older models) High impedance (FET) Trigger In + = 15 Volts-DC Armed Output from Armout + to Armout - = 10 Volts-DC

Note that the opto trigger input and armed output are fully isolated. Figures C2–C7 show typical connection diagrams.



# Figure C1. Partial interface schematic

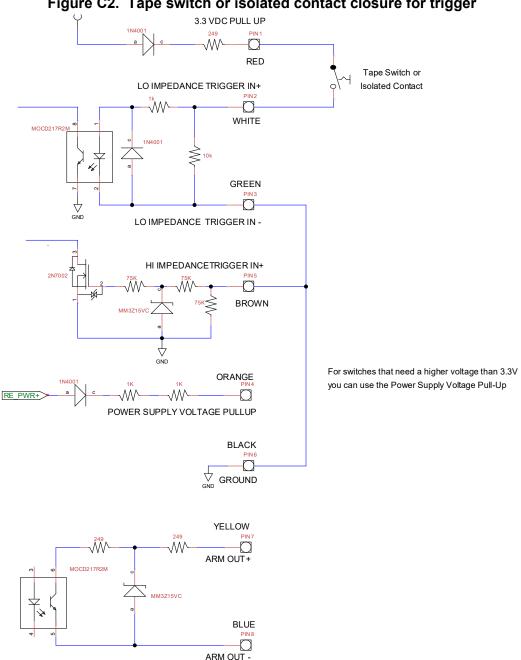


Figure C2. Tape switch or isolated contact closure for trigger

For this configuration switch connection option:

If the switch *closes* at the start of the event, select RISING EDGE on the RibEye software trigger setting.

If the switch opens at the start of the event, select FALLING EDGE on the RibEye software trigger setting.

For more information, please refer to the RibEye Software User Manual, section 2.3, Trigger Setting.

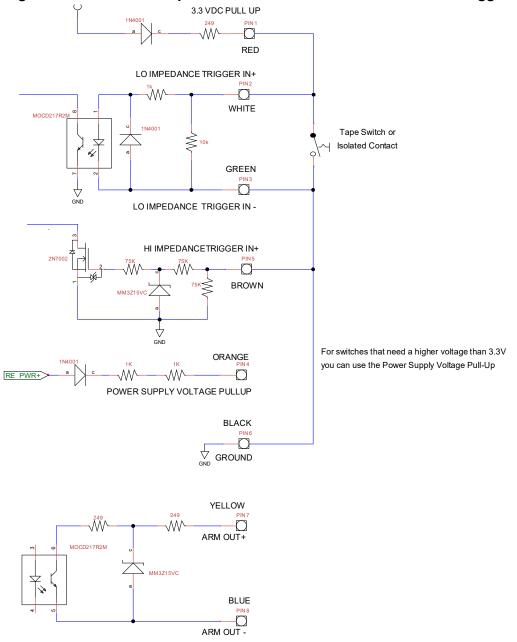
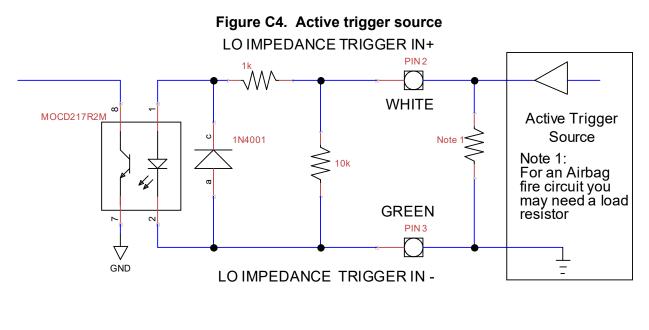


Figure C3. Alternative tape switch or isolated contact closure for trigger

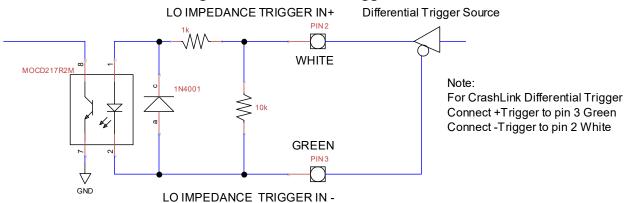
For this configuration switch connection option:

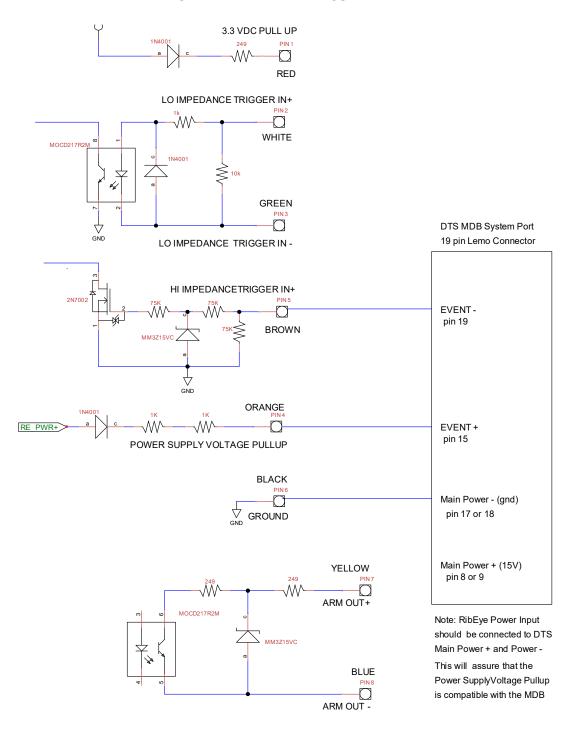
If the switch *closes* at the start of the event, select FALLING EDGE on the RibEye software trigger setting.

If the switch *opens* at the start of the event, select RISING EDGE on the RibEye software trigger setting.

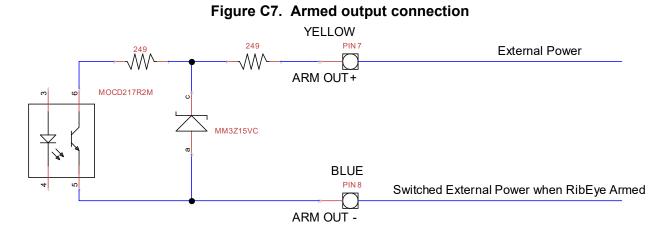








# Figure C6. DTS MDB trigger source



The armed output can be used to signal other equipment that the RibEye is armed. To maintain isolation, the circuit shown above is configured as an emitter follower, with the collector of the output transistor connected to the external logic power source. The transistor emitter will switch when the RibEye is armed.

52